

Date: Monday, 06/11/2006 9:19:47 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Job Number : 29269

Estimate Number : 10804

P.O. Number : N/A

This Issue : 06/11/2006 S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A Type : LANDING GEAR

Previous Run : 29190

Written By :

Checked & Approved By :

Comment :

Drawing Name : D412-664-203

Part Number : D412664203

Drawing Number : NCR 095

Project Number : N/A

Drawing Revision : N/A

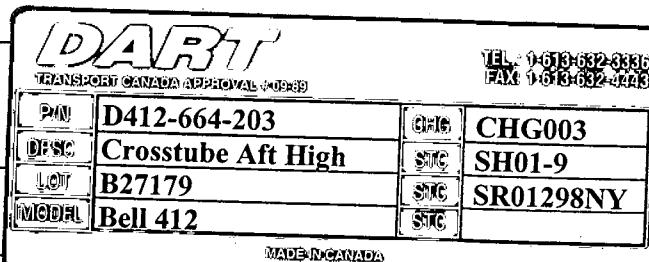
Material : N/A

Due Date : 13/11/2006

Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description:

1.0 PACKAGING 1



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK

D412-664-203

RECORD B/N'S

B27179

18 06-10-27

2.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

REMOVE SUPPORT D2896-1

FROM CROSSTUBES AND LABEL SUPPORT
WITH B/N OF CROSSTUBE IT CAME OFF OF

*Support Scrapped - Paper **

IT 06-11-01

①

3.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

REMOVE CENTRE ABRASION STRIP
AND CLEAN OFF ALL ADHESIVE RESIDUE

IT 06-11-01

①

Date: Monday, 06/11/2006 9:19:48 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-664-203

Job Number: 29269

Part Number: D412664203

Job Number:



Seq. #: Machine Or Operation:

Description :

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

AB 06 10 01 00

5.0 SPRAY PAINTING SPRAY PAINTING



Comment: SPRAY PAINTING

RE-PAINT SECTION OF CROSSTUBE
BETWEEN THE TWO CHAFING SHIELDS
AS PER QSI 005

M 06 11 23

①

6.0 QC14 Inspect Spray Paint



Comment: Inspect Spray Paint

207-07-04

7.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

INSTALL SUPPORT D2896-1
USING MAGNOBOND 6398 B M102437
ENSURING B/N MATCHES CROSSTUBE
AS PER DSI 9357
REPLACE CLAMPS
2 X MS21920-30B M102431
ADD RUBBER CUSHION
2 X D2182B (D2182B058) B 26472

B29705 RT 07-01-10

RT 07-01-09

clamp(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

clamp(per MIL-DTL-8783C)

B102437

RT 06 01 05

9.0 D2182B Neoprene Cushion-.750 bl



Comment: Qty.: 0.9600 f(s)/Unit Total : 0.9600 f(s)

Neoprene Cushion-.750 bl

B26472

RT 06 01 05

Date: Monday, 06/11/2006 9:19:48 AM
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Drawing Name: D412-664-203

Job Number: 29269

Part Number: D412664203

Job Number:



Seq. #: Machine Or Operation:

Description :

10.0 QC5

INSPECT WORK TO CURRENT STEP



207-01-08



Comment: INSPECT WORK TO CURRENT STEP

11.0 QC6

DIMENSIONAL CHECK



207-01-08



Comment: DIMENSIONAL CHECK

12.0 PACKAGING 1

PACKAGING RESOURCE #1



Leave 207-01-09



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

add a copy of DS19357 to paperwork 207-01-09

13.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

207-01-10

Job Completion



207-01-10